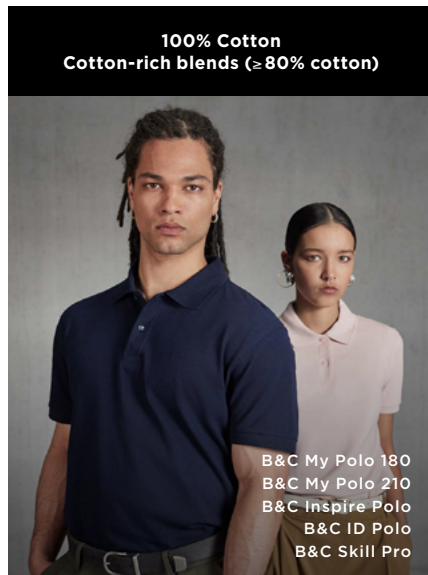


B&C Polo Shirts

Quick decoration guide



STYLE BY STYLE



SCREEN PRINTING

Plastisol, water-based inks or discharge

TIP

Excellent printability on all colours using standard screen printing inks and drying /curing settings.

Excellent dischargeability on dark colours, using standard discharge inks and drying /curing settings.

DTG - wet process

TIP

Pretreatment is applied automatically by the printing machine. Print CMYK on white garments and white underbase +CMYK on dark garments. Cure after printing: light colours at 145°C for ~6.5min, dark colours at 155°C for ~9min; do not wash within 24hrs.

DTG - dry process

TIP

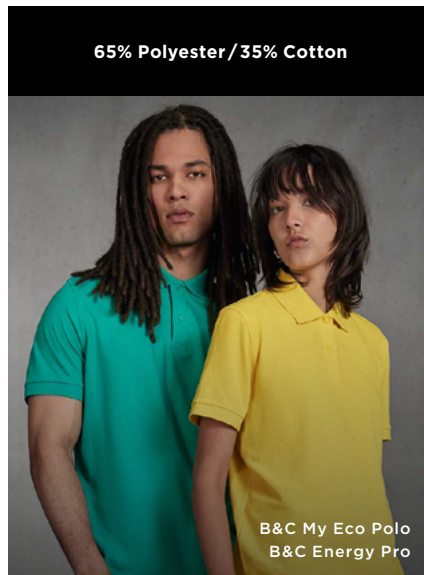
Apply pretreatment evenly (except white/light colours), dry at 150°C for 3min, then heat-press at 150°C for 15sec to smooth the surface. Print using DTG with correct ink settings, and final cure at 160°C for 3min to ensure proper fixation and wash durability.

TRANSFER

DTF

TIP

Apply transfer with heat press at 150°C for 15sec, allow to cool and cold peel. Repress with silicone paper or fleece sheet to improve fixation; avoid pressing on buttons and plackets.

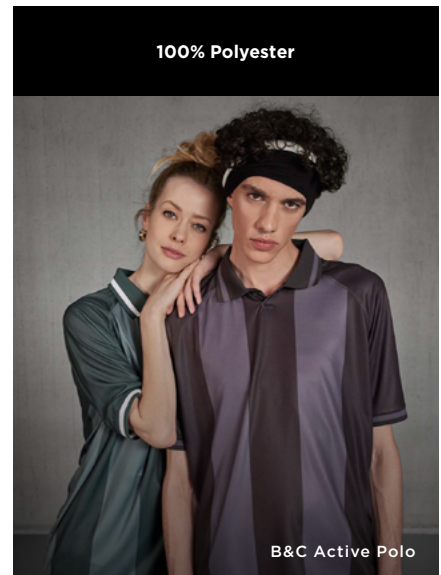


SCREEN PRINTING

Polyester inks

TIP

Use polyester white ink underbase with quick flash (100-120°C, 2-5 sec), then polyester colour inks. Final cure at 140°C for ~1min 20sec with even heat to avoid scorching or under-curing.



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SUBLIMATION

White only

TIP

Pre-press garment at 200°C for 15sec, then place transfer and cover with protective sheet. Press at 200°C for 50sec using a manual press with slow opening to avoid ghosting.

TRANSFER

DTF

TIP

Preheat 3-5sec, press transfer at 150°C for 15sec with cover sheet (1.5-2 bar). Peel hot or warm and repress 3-5sec for small details. Avoid pressing on buttons and plackets.

TRANSFER

DTF

TIP

Preheat 3-5sec, press transfer at 135°C for 15sec with cover sheet (1.5-2 bar). Peel hot or warm and repress 3-5sec for small details. Avoid pressing on buttons and plackets.



B&C Polo Shirts

Quick decoration guide

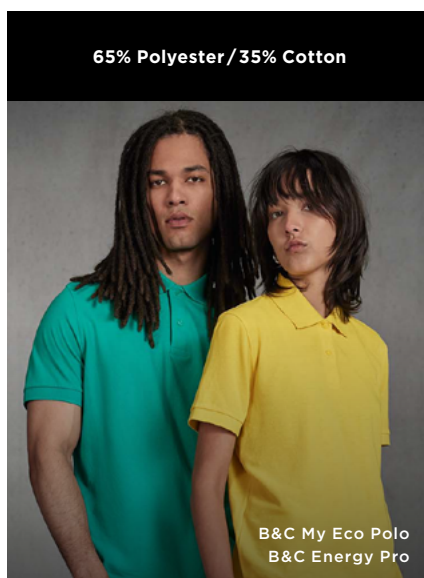


STYLE BY STYLE



EMBROIDERY
Works perfectly

TIP
Excellent results on all polo fabrics.
Use fine needles on lighter fabrics (around 180 GSM) to ensure good stitch definition and fabric stability.



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Limited for:

Screen printing with water-based inks or plastisol.

Not recommended with standard inks due to risk of polyester dye migration at curing temperatures above 160°C. Use low-temperature-curing inks if screen printing is required.

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Not suitable for:

Screen printing with polyester inks, sublimation.

Not suitable for:

Screen printing with discharge inks, DTG (wet or dry process), sublimation.

Not suitable for:

Screen printing with discharge inks, DTG (wet or dry process).

Disclaimer: These recommendations are based on our own internal testing. However, each printer may use their own settings depending on the type or brand of inks and machines they have. Samples and trials must be validated before mass production.

